

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Jul-16	1190	2111	0	0.51	1190	90.5
2-Jul-16	695	1344	0	0.51	695	98.6
3-Jul-16	0	0	0	0	0	0.0
4-Jul-16	0	0	0	0	0	0.0
5-Jul-16	0	0	0	0	0	0.0
6-Jul-16	0	0	0	0	0	0.0
7-Jul-16	0	0	0	0	0	0.0
8-Jul-16	0	0	0	0	0	0.0
9-Jul-16	0	0	0	0	0	0.0
10-Jul-16	0	0	0	0	0	0.0
11-Jul-16	1185	2357	0	0.51	1185	101.4
12-Jul-16	1220	2201	55	0.51	1165	96.4
13-Jul-16	1380	2856	0	0.51	1380	105.5
14-Jul-16	1005	1743	0	0.51	1005	88.5
15-Jul-16	1380	2695	0	0.51	1380	99.6
16-Jul-16	840	1461	0	0.51	840	88.7
17-Jul-16	0	0	0	0	0	0.0
18-Jul-16	1275	2529	0	0.51	1275	101.2
19-Jul-16	1380	2413	0	0.51	1380	89.2
20-Jul-16	990	1672	50	0.51	940	90.7
21-Jul-16	1360	2566	60	0.51	1300	100.7
22-Jul-16	1020	2277	0	0.51	1020	113.9
23-Jul-16	800	1104	0	0.51	800	70.4
24-Jul-16	0	0	0	0	0	0.0
25-Jul-16	1080	680	0	1.02	1080	64.2
26-Jul-16	1380	1184	0	1.02	1380	87.5
27-Jul-16	1380	1096	0	1.02	1380	81.0
28-Jul-16	1365	1069	0	1.02	1365	79.9
29-Jul-16	1335	1008	0	1.02	1335	77.0
30-Jul-16	780	704	0	1.02	780	92.1
31-Jul-16	0	0	0	0	0	0.0
Rata-Rata						90.8

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Aug-16	1200	2541	0	0.51	1200	108.0
2-Aug-16	1245	2446	0	0.51	1245	100.2
3-Aug-16	1030	1857	0	0.51	1030	91.9
4-Aug-16	1380	2581	85	0.51	1295	101.6
5-Aug-16	1120	2088	0	0.51	1120	95.1
6-Aug-16	740	1264	15	0.51	725	88.9
7-Aug-16	0	0	0	0	0	0.0
8-Aug-16	1380	2696	0	0.51	1380	99.6
9-Aug-16	1220	2436	0	0.51	1220	101.8
10-Aug-16	1110	1973	0	0.51	1110	90.7
11-Aug-16	1240	2520	0	0.51	1240	103.6
12-Aug-16	1270	1016	0	1.02	1270	81.6
13-Aug-16	795	1471	0	0.51	795	94.4
14-Aug-16	0	0	0	0	0	0.0
15-Aug-16	1350	1202	30	1.02	1320	92.9
16-Aug-16	1305	998	0	1.02	1305	78.0
17-Aug-16	0	0	0	0	0	0.0
18-Aug-16	1380	2648	20	0.51	1360	99.3
19-Aug-16	1380	2565	0	0.51	1380	94.8
20-Aug-16	840	1626	0	0.51	840	98.7
21-Aug-16	0	0	0	0	0	0.0
22-Aug-16	1065	1951	0	0.51	1065	93.4
23-Aug-16	1330	2528	60	0.51	1270	101.5
24-Aug-16	1270	2663	0	0.51	1270	106.9
25-Aug-16	1380	2721	0	0.51	1380	100.6
26-Aug-16	1140	2088	0	0.51	1140	93.4
27-Aug-16	770	751	0	1.02	770	99.5
28-Aug-16	0	0	0	0	0	0.0
29-Aug-16	1110	1118	0	1.02	1110	102.7
30-Aug-16	1240	1029	0	1.02	1240	84.6
31-Aug-16	945	1583	0	0.51	945	85.4
Rata-Rata						95.7

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Sep-16	1205	2201	50	0.51	1155	97.2
2-Sep-16	1090	2182	0	0.51	1090	102.1
3-Sep-16	590	919	0	0.51	590	79.4
4-Sep-16	0	0	0	0	0	0.0
5-Sep-16	1250	2613	15	0.51	1235	107.9
6-Sep-16	1380	2764	20	0.51	1360	103.7
7-Sep-16	1320	2520	0	0.51	1320	97.4
8-Sep-16	1335	2618	25	0.51	1310	101.9
9-Sep-16	1380	2439	0	0.51	1380	90.1
10-Sep-16	715	1358	0	0.51	715	96.9
11-Sep-16	0	0	0	0	0	0.0
12-Sep-16	0	0	0	0	0	0.0
13-Sep-16	1245	2515	0	0.51	1245	103.0
14-Sep-16	1380	1067	25	1.02	1355	80.3
15-Sep-16	1270	1089	0	1.02	1270	87.5
16-Sep-16	1220	2420	0	0.51	1220	101.2
17-Sep-16	710	1424	0	0.51	710	102.3
18-Sep-16	0	0	0	0	0	0.0
19-Sep-16	1205	1244	0	1.02	1205	105.3
20-Sep-16	1340	1171	20	1.02	1320	90.5
21-Sep-16	1380	1300	0	1.02	1380	96.1
22-Sep-16	1380	1207	0	1.02	1380	89.2
23-Sep-16	1190	1058	0	1.02	1190	90.7
24-Sep-16	690	1358	0	0.51	690	100.4
25-Sep-16	0	0	0	0	0	0.0
26-Sep-16	1265	2814	0	0.51	1265	113.4
27-Sep-16	1380	2682	0	0.51	1380	99.1
28-Sep-16	1180	2507	30	0.51	1150	111.2
29-Sep-16	1345	2516	0	0.51	1345	95.4
30-Sep-16	840	1600	0	0.51	840	97.1
Rata-Rata						97.6

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Oct-16	800	1557	10	0.51	790	100.5
2-Oct-16	0	0	0	0	0	0.0
3-Oct-16	1160	1062	0	1.02	1160	93.4
4-Oct-16	1380	1468	0	1.02	1380	108.5
5-Oct-16	1380	2552	0	0.51	1380	94.3
6-Oct-16	1185	2019	0	0.51	1185	86.9
7-Oct-16	1195	1947	65	0.51	1130	87.9
8-Oct-16	815	1544	15	0.51	800	98.4
9-Oct-16	0	0	0	0	0	0.0
10-Oct-16	1140	2178	0	0.51	1140	97.4
11-Oct-16	1380	2638	0	0.51	1380	97.5
12-Oct-16	1195	1976	0	0.51	1195	84.3
13-Oct-16	1380	2867	0	0.51	1380	106.0
14-Oct-16	1380	2667	0	0.51	1380	98.6
15-Oct-16	795	1353	0	0.51	795	86.8
16-Oct-16	0	0	0	0	0	0.0
17-Oct-16	1240	1251	35	1.02	1205	105.9
18-Oct-16	1380	1058	0	1.02	1380	78.2
19-Oct-16	1300	1080	0	1.02	1300	84.7
20-Oct-16	1380	1329	30	1.02	1350	100.4
21-Oct-16	1380	1413	0	1.02	1380	104.4
22-Oct-16	840	708	0	1.02	840	86.0
23-Oct-16	0	0	0	0	0	0.0
24-Oct-16	1380	2858	0	0.51	1380	105.6
25-Oct-16	1330	2624	0	0.51	1330	100.6
26-Oct-16	1050	1813	75	0.51	975	94.8
27-Oct-16	935	1942	20	0.51	915	108.2
28-Oct-16	1335	2609	0	0.51	1335	99.7
29-Oct-16	700	1367	0	0.51	700	99.6
30-Oct-16	0	0	0	0	0	0.0
31-Oct-16	1190	1910	0	0.51	1190	81.9
Rata-Rata						95.8

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Nov-16	1280	2710	40	0.51	1240	111.5
2-Nov-16	1090	1926	0	0.51	1090	90.1
3-Nov-16	1380	2838	0	0.51	1380	104.9
4-Nov-16	1050	1957	0	0.51	1050	95.1
5-Nov-16	795	1474	0	0.51	795	94.6
6-Nov-16	0	0	0	0	0	0.0
7-Nov-16	1380	2735	0	0.51	1380	101.1
8-Nov-16	1380	2180	0	0.51	1380	80.6
9-Nov-16	1155	1222	0	1.02	1155	107.9
10-Nov-16	1215	1257	0	1.02	1215	105.5
11-Nov-16	1335	2914	30	0.51	1305	113.9
12-Nov-16	795	1043	0	0.51	795	66.9
13-Nov-16	0	0	0	0	0	0.0
14-Nov-16	1055	2084	0	0.51	1055	100.7
15-Nov-16	1060	2067	95	0.51	965	109.2
16-Nov-16	1380	3113	0	0.51	1380	115.0
17-Nov-16	970	2224	0	0.51	970	116.9
18-Nov-16	1000	2123	0	0.51	1000	108.3
19-Nov-16	565	892	0	0.51	565	80.5
20-Nov-16	0	0	0	0	0	0.0
21-Nov-16	1080	1993	0	0.51	1080	94.1
22-Nov-16	1220	2589	0	0.51	1220	108.2
23-Nov-16	1350	2498	0	0.51	1350	94.4
24-Nov-16	1230	2073	0	0.51	1230	86.0
25-Nov-16	1380	2638	0	0.51	1380	97.5
26-Nov-16	755	1471	0	0.51	755	99.4
27-Nov-16	0	0	0	0	0	0.0
28-Nov-16	1380	2868	80	0.51	1300	106.0
29-Nov-16	1335	2920	50	0.51	1285	111.6
30-Nov-16	1290	2381	10	0.51	1280	94.1
Rata-Rata						99.8

Tabel Hasil Perhitungan *Performance Ratio* Lini 2

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Dec-16	915	1827	0	0.51	915	101.8
2-Dec-16	1205	2247	40	0.51	1165	98.4
3-Dec-16	840	920	0	0.51	840	55.9
4-Dec-16	0	0	0	0	0	0.0
5-Dec-16	1210	2227	35	0.51	1175	96.7
6-Dec-16	1340	2150	20	0.51	1320	83.1
7-Dec-16	1360	2299	0	0.51	1360	86.2
8-Dec-16	1090	2185	0	0.51	1090	102.2
9-Dec-16	1380	2804	0	0.51	1380	103.6
10-Dec-16	795	833	10	0.51	785	54.1
11-Dec-16	0	0	0	0	0	0.0
12-Dec-16	0	0	0	0	0	0.0
13-Dec-16	1325	3301	0	0.51	1325	127.1
14-Dec-16	1380	2157	0	0.51	1380	79.7
15-Dec-16	1010	920	0	1.02	1010	92.9
16-Dec-16	1130	2344	0	0.51	1130	105.8
17-Dec-16	840	1500	0	0.51	840	91.1
18-Dec-16	0	0	0	0	0	0.0
19-Dec-16	1260	2529	20	0.51	1240	104.0
20-Dec-16	1340	3104	10	0.51	1330	119.0
21-Dec-16	1280	1966	0	0.51	1280	78.3
22-Dec-16	1260	2617	0	0.51	1260	105.9
23-Dec-16	1040	2338	0	0.51	1040	114.7
24-Dec-16	0	0	0	0	0	0.0
25-Dec-16	0	0	0	0	0	0.0
26-Dec-16	0	0	0	0	0	0.0
27-Dec-16	1380	3147	20	0.51	1360	118.0
28-Dec-16	1300	2596	15	0.51	1285	103.0
29-Dec-16	1440	2467	0	0.51	1440	87.4
30-Dec-16	1380	2767	65	0.51	1315	107.3
31-Dec-16	0	0	0	0	0	0.0
Rata-Rata						96.4

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Jul-16	1200	2388	0	0.51	1200	101.5
2-Jul-16	730	1457	0	0.51	730	101.8
3-Jul-16	0	0	0	0	0	0.0
4-Jul-16	0	0	0	0	0	0.0
5-Jul-16	0	0	0	0	0	0.0
6-Jul-16	0	0	0	0	0	0.0
7-Jul-16	0	0	0	0	0	0.0
8-Jul-16	0	0	0	0	0	0.0
9-Jul-16	0	0	0	0	0	0.0
10-Jul-16	0	0	0	0	0	0.0
11-Jul-16	1160	2526	20	0.51	1140	113.0
12-Jul-16	1340	2863	5	0.51	1335	109.4
13-Jul-16	1275	2570	0	0.51	1275	102.8
14-Jul-16	1295	2772	0	0.51	1295	109.2
15-Jul-16	1260	2619	10	0.51	1250	106.9
16-Jul-16	840	1486	0	0.51	840	90.2
17-Jul-16	0	0	0	0	0	0.0
18-Jul-16	1380	2068	0	0.51	1380	76.4
19-Jul-16	1275	2148	0	0.51	1275	85.9
20-Jul-16	1380	2419	0	0.51	1380	89.4
21-Jul-16	1300	2321	0	0.51	1300	91.1
22-Jul-16	1140	2331	0	0.51	1140	104.3
23-Jul-16	430	757	0	0.51	430	89.8
24-Jul-16	0	0	0	0	0	0.0
25-Jul-16	1235	2626	0	0.51	1235	108.4
26-Jul-16	1380	2850	0	0.51	1380	105.3
27-Jul-16	1345	2974	0	0.51	1345	112.8
28-Jul-16	1240	2439	0	0.51	1240	100.3
29-Jul-16	1205	2003	0	0.51	1205	84.8
30-Jul-16	745	1206	0	0.51	745	82.6
31-Jul-16	0	0	0	0	0	0.0
Rata-Rata						98.3

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Aug-16	800	1142	30	0.51	770	75.6
2-Aug-16	1380	1876	80	0.51	1300	73.6
3-Aug-16	1280	1827	60	0.51	1220	76.4
4-Aug-16	1380	2082	175	0.51	1205	88.1
5-Aug-16	1270	2289	0	0.51	1270	91.9
6-Aug-16	765	1471	0	0.51	765	98.1
7-Aug-16	0	0	0	0	0	0.0
8-Aug-16	1335	2484	20	0.51	1315	96.3
9-Aug-16	1330	2364	45	0.51	1285	93.8
10-Aug-16	1260	1884	0	0.51	1260	76.3
11-Aug-16	1150	1724	0	0.51	1150	76.5
12-Aug-16	1105	1482	0	0.51	1105	68.4
13-Aug-16	790	1300	0	0.51	790	83.9
14-Aug-16	0	0	0	0	0	0.0
15-Aug-16	1220	1864	0	0.51	1220	77.9
16-Aug-16	1320	1620	30	0.51	1290	64.0
17-Aug-16	0	0	0	0	0	0.0
18-Aug-16	1305	2147	0	0.51	1305	83.9
19-Aug-16	1090	1507	0	0.51	1090	70.5
20-Aug-16	755	3456	20	0.225	735	105.8
21-Aug-16	0	0	0	0	0	0.0
22-Aug-16	1345	5568	0	0.225	1345	93.1
23-Aug-16	1380	4630	0	0.225	1380	75.5
24-Aug-16	1340	4028	0	0.255	1340	76.7
25-Aug-16	1080	982	0	0.51	1080	46.4
26-Aug-16	1315	2213	0	0.51	1315	85.8
27-Aug-16	680	1529	45	0.51	635	122.8
28-Aug-16	0	0	0	0	0	0.0
29-Aug-16	1200	1764	0	0.51	1200	75.0
30-Aug-16	1245	2276	0	0.51	1245	93.2
31-Aug-16	1155	2116	0	0.51	1155	93.4
Rata-Rata						83.2

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Sep-16	955	1010	35	0.51	920	56.0
2-Sep-16	1155	1423	100	0.51	1055	68.8
3-Sep-16	790	1157	0	0.51	790	74.7
4-Sep-16	0	0	0	0	0	0.0
5-Sep-16	1025	4098	0	0.255	1025	102.0
6-Sep-16	1070	4514	0	0.255	1070	107.6
7-Sep-16	1355	5786	50	0.255	1305	113.1
8-Sep-16	1240	4930	0	0.255	1240	101.4
9-Sep-16	1130	4706	0	0.255	1130	106.2
10-Sep-16	485	1858	0	0.255	485	97.7
11-Sep-16	0	0	0	0	0	0.0
12-Sep-16	0	0	0	0	0	0.0
13-Sep-16	1225	4382	0	0.255	1225	91.2
14-Sep-16	1380	5018	80	0.255	1300	98.4
15-Sep-16	885	3474	0	0.255	885	100.1
16-Sep-16	895	3194	0	0.255	895	91.0
17-Sep-16	565	2174	0	0.255	565	98.1
18-Sep-16	0	0	0	0	0	0.0
19-Sep-16	1120	3986	0	0.255	1120	90.8
20-Sep-16	1090	3746	30	0.255	1060	90.1
21-Sep-16	1240	4154	0	0.255	1240	85.4
22-Sep-16	1295	4874	0	0.255	1295	96.0
23-Sep-16	1305	5514	0	0.255	1305	107.7
24-Sep-16	770	3330	0	0.255	770	110.3
25-Sep-16	0	0	0	0	0	0.0
26-Sep-16	1295	5566	0	0.255	1295	109.6
27-Sep-16	930	3810	0	0.255	930	104.5
28-Sep-16	1255	5346	0	0.255	1255	108.6
29-Sep-16	1380	5394	0	0.255	1380	99.7
30-Sep-16	1295	5442	0	0.255	1295	107.2
Rata-Rata						96.6

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Oct-16	700	2194	0	0.255	700	79.9
2-Oct-16	0	0	0	0	0	0.0
3-Oct-16	905	3686	10	0.255	895	105.0
4-Oct-16	1335	5314	55	0.255	1280	105.9
5-Oct-16	1250	4818	45	0.255	1205	102.0
6-Oct-16	1125	4290	60	0.255	1065	102.7
7-Oct-16	1285	4354	15	0.255	1270	87.4
8-Oct-16	585	1010	20	0.51	565	91.2
9-Oct-16	0	0	0	0	0	0.0
10-Oct-16	1090	1726	55	0.51	1035	85.0
11-Oct-16	1235	2694	0	0.51	1235	111.3
12-Oct-16	1280	2432	60	0.51	1220	101.7
13-Oct-16	1130	2206	30	0.51	1100	102.3
14-Oct-16	1300	2468	30	0.51	1270	99.1
15-Oct-16	815	2626	0	0.255	815	82.2
16-Oct-16	0	0	0	0	0	0.0
17-Oct-16	1300	5610	30	0.255	1270	112.6
18-Oct-16	1310	5434	0	0.255	1310	105.8
19-Oct-16	1330	5598	0	0.255	1330	107.3
20-Oct-16	1310	5462	15	0.255	1295	107.6
21-Oct-16	1330	5721	0	0.255	1330	109.7
22-Oct-16	630	2506	0	0.255	630	101.4
23-Oct-16	0	0	0	0	0	0.0
24-Oct-16	1090	2008	25	0.51	1065	96.2
25-Oct-16	1355	2881	80	0.51	1275	115.2
26-Oct-16	1255	2554	40	0.51	1215	107.2
27-Oct-16	1160	2652	0	0.51	1160	116.6
28-Oct-16	949	1659	0	0.51	949	89.2
29-Oct-16	700	1010	0	0.51	700	73.6
30-Oct-16	0	0	0	0	0	0.0
31-Oct-16	1380	2174	55	0.51	1325	83.7
Rata-Rata						99.3

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Nov-16	1045	4234	0	0.255	1045	103.3
2-Nov-16	1035	4282	0	0.255	1035	105.5
3-Nov-16	1070	4578	0	0.255	1070	109.1
4-Nov-16	1220	4890	0	0.255	1220	102.2
5-Nov-16	755	2866	8	0.255	747	97.8
6-Nov-16	0	0	0	0	0	0.0
7-Nov-16	1050	1879	70	0.51	980	97.8
8-Nov-16	1330	2228	0	0.51	1330	85.4
9-Nov-16	1290	2852	0	0.51	1290	112.8
10-Nov-16	1185	2603	0	0.51	1185	112.0
11-Nov-16	1210	2606	30	0.51	1180	112.6
12-Nov-16	1225	1866	0	0.51	1225	77.7
13-Nov-16	0	0	0	0	0	0.0
14-Nov-16	1120	1886	0	0.51	1120	85.9
15-Nov-16	1195	1846	0	0.51	1195	78.8
16-Nov-16	1010	1494	100	0.51	910	83.7
17-Nov-16	930	2099	80	0.51	850	125.9
18-Nov-16	1235	2228	0	0.51	1235	92.0
19-Nov-16	810	1526	0	0.51	810	96.1
20-Nov-16	0	0	0	0	0	0.0
21-Nov-16	1105	1828	80	0.51	1025	91.0
22-Nov-16	1335	2437	20	0.51	1315	94.5
23-Nov-16	1300	2321	35	0.51	1265	93.6
24-Nov-16	1290	2321	0	0.51	1290	91.8
25-Nov-16	1280	2370	0	0.51	1280	94.4
26-Nov-16	745	1370	0	0.51	745	93.8
27-Nov-16	0	0	0	0	0	0.0
28-Nov-16	1115	4778	0	0.255	1115	109.3
29-Nov-16	1380	5970	0	0.255	1380	110.3
30-Nov-16	1290	5866	0	0.255	1290	116.0
Rata-Rata						99.0

Tabel Hasil Perhitungan *Performance Ratio* Lini 3

Tanggal	<i>Operation Time</i> (menit)	<i>Processed Amount</i> (pcs)	<i>Stoppage</i> (menit)	<i>Theoretical Cycle Time</i> (menit)	<i>Net Operation Time</i> (menit)	<i>Performance %</i>
1-Dec-16	1325	5372	0	0.255	1325	103.4
2-Dec-16	1240	5330	30	0.255	1210	112.3
3-Dec-16	745	2918	0	0.255	745	99.9
4-Dec-16	0	0	0	0	0	0.0
5-Dec-16	990	1432	0	0.51	990	73.8
6-Dec-16	950	1530	0	0.51	950	82.1
7-Dec-16	1295	2277	0	0.51	1295	89.7
8-Dec-16	1340	5277	0	0.255	1340	100.4
9-Dec-16	1175	5026	40	0.255	1135	112.9
10-Dec-16	805	1117	40	0.51	765	74.5
11-Dec-16	0	0	0	0	0	0.0
12-Dec-16	0	0	0	0	0	0.0
13-Dec-16	1090	3890	0	0.255	1090	91.0
14-Dec-16	1320	5386	55	0.255	1265	108.6
15-Dec-16	1020	4482	20	0.255	1000	114.3
16-Dec-16	1065	4026	0	0.255	1065	96.4
17-Dec-16	750	3114	0	0.255	750	105.9
18-Dec-16	0	0	0	0	0	0.0
19-Dec-16	1220	5090	0	0.255	1220	106.4
20-Dec-16	900	1510	0	0.51	900	85.6
21-Dec-16	1365	2983	0	0.51	1365	111.5
22-Dec-16	1325	2688	0	0.51	1325	103.5
23-Dec-16	1335	2846	0	0.51	1335	108.7
24-Dec-16	0	0	0	0	0	0.0
25-Dec-16	0	0	0	0	0	0.0
26-Dec-16	0	0	0	0	0	0.0
27-Dec-16	1315	2917	0	0.51	1315	113.1
28-Dec-16	1165	2599	30	0.51	1135	116.8
29-Dec-16	990	2321	0	0.51	990	119.6
30-Dec-16	1305	3098	30	0.255	1275	62.0
31-Dec-16	0	0	0	0	0	0.0
Rata-Rata						99.7